## INVESTIGATION AND CONSERVATION OF A FRAGMENT OF A ROMAN MOSAIC FLOOR GOVERNOR'S PALACE OF AQUINCUM (PANNONIA) - Hungary - the beginning of the 3rd century AD

HUNGARIAN UNIVERSITY OF FINE ARTS - RESTORATION DEPARTMENT, 2010 Restorer: KÜRTÖSI Brigitta Supervisor: BÓNA István DLA habil Consultants: KRISTON László, BALÁZS Miklós Ernő DLA habil Owner: BTM Museum of Aquincum, Excavation by SZILÁGYI János, 1941







The condition of the mosaic before restoration in 2008

tesseraesupranucleusnucleus (1)

- nucleus (2)

- rudus



The stratification of the fragment



The border of the *supranucleus* and *nucleus* on microscopic cross-section photo



The remainders undissolved in acid of a sample from the first *nucleus* layer



Detail of the cross-section of the first *nucleus* layer



The bedding mortar, supranucleus



"Kalkspatzen" - detail of the first layer of the nucleus



"Kalkspatzen" - detail of the second layer of the *nucleus* 



The remained original mortar layers under the opus tesselatum

The study of the materials and the structure of this Roman mosaic aims to gain thorough information about the technique. The conservation of this fragment made possible the microscopic, chemical and X-ray diffraction examinations, which gave us exact results about the structure and the speciality of the preparation of the mosaic. The classical dry lime slaking was employed for the basic mortars. In this case the dry raw materials are spread and water is poured on them. The slaking of the quicklime happens on the premises. The average porosity value of the samples taken from the *nucleus* of the mosaic in question is approximately 30%, its density is about 1.5 g/cm<sup>3</sup>.

The presence of chalklike kernels in the lime, called 'Kalkspatzen' in German, is quite widespread. These kernels are reserves and the moisture can activate them. A binder obtained from them migrates and it is able to bind the micro-cracks all-over the system. As an artificial pozzolanic additive, the brick flour is present in the *nucleus*, but missing in the bedding mortar. As a hydraulic component it increases the solidity of the mortar.

During the conservation work we had to save the original preparatory mortar, so we had a quite heavy object. It was necessary to work out a lightweight and easily removable support, instead of the previous concrete one, and a lightweight lime-based mortar to fill in the losses. Instead of the quartz sand and gravel fraction, a mixture of ground glass foam and glass foam-beads were used as a filler. The diverse grain-size dispersion ensures a properly stable mortar. The mortar supplement has to be easily removable; it has to be compatible with the original materials considering their physical properties. At the same time it is not supposed to be stronger than the ancient mortar. The effective porosity of the two touching layers is desirable to be similar. In this case, the measured values are about 30 %. The difference is between the density values; the used fillers halved the density of the new mortar. In this case the filling mortar mainly has a supporting role; thus it must be lightweight and stable. The new support is a composite plate made of foam glass board covered with 3P SP2 resin and woven carbon fibre on both sides. These materials were developed for industrial use. That is why it was necessary to understand their physical properties before introducing them into conservation. The artwork was fastened on the foam glass board with acetate-free silicone rubber. As a bedding mortar a Czech grouting mortar was used (VAPO inject 01), because its composition and properties resemble the original. The mixture consists of white, hydraulic and volumetrically stable lime-hydrate, mixed with latently working hydraulic fired clay – alumo-silicate component.

The fragment represents a complex, repeating geometric pattern; Solomon's knot quadruple in the middle of a four-pelta swirl. The supplement was made of tesserae from geologically similar massive limestone. The original and the completed parts show mild difference in their hue. The extent of the completion does not exceed the provably existed state of the mosaic.



The new lime-based mortarThe microscopic appearance of the water soluble saltswith lightweight aggregatesextracted from the glass foam-beads, crossed polarized(Glass-foam products)light

The pH value of these Poraver products is about 9-12. The cause of this high value is the prescence of a water soluble salt called Trona  $(Na_3H(CO_3)_2 \cdot 2H_2O)$ . measured by XRD. It was necessary to remove the salts before use these glass foam-beads as filler in the new mortar.

layer of lightweight lime-based mortar

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Mortar samples	Effective porosity (%)	Density (g/cm3)
The mortar (from nucleus) of the examined Roman mosaic of Aquincum	30,33	1,48
The new mortar with glass foam fillers	30,00	0,69

## The measured values of the mortar samples



The back of the fragment with the original and the new mortar



The state of the threshold mosaic after restoration, 2010



The preparation of the new support with wowen carbon fibre and 3PSP2 resin



The cross-section of the new composite plate



The level differences of the remained mortar layers Levelling of the backside of the mosaic was made by the lightweight lime-based mortar (*above*)



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on the new support





were 6-10 cm

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